



DATE:	May 26 th, 2020		
DISTRIBUTION:	All Maintenance Departments		
FROM:	KOVATERA Service Department		
	E-mail: plegros@kovatera.com Phone: (705) 523-1621 ext.211		
SUBJECT:	LED light with a green bezel ring		
KOVATERA PART#:	IFI35592		
APPLICABLE UNITS:	AII KOVATERA UNITS		
WARRANTY:	N/A		

#### Safety Reminder:

- 1. Read and follow all safety instructions listed in the service manual prior to performing any service on vehicle.
- 2. Follow all tagging & lockout procedures.
- 3. Use wheel chocks while working on equipment.
- 4. Disconnect the battery when working on electrical systems or source of energy.
- 5. Wear all Personal Protection Equipment.
- 6. Follow all the established legislation act and safety regulation governing body sector or country.

### **Issue Description:**

KOVATERA is now offering a green bezel 6 diode "LED" light as a direct replacement for our current 6 diode all Black LED" light in all applications. The new led light is easy to identify as it has a green color ring around our led lights circumference. For ease of replacement we offered a list of parts for installing the 2-pin connector and including the pigtail. As opposed to (i.e. hard wired, wired in pairs, etc.)





## **Resolution:**

P/N	Description	Qty	Comments
IFI23855 6 diode LED		1	Standard all Black
IFI24144 2 pin Deutsch females		1	
IFI31188	3 pin Deutsch Male	1	
IFI03014	pin	2	
IFI24143	pin	2	
P/N	Description	Qty	Comments
IFI35592	6 diode Green Bezel	1	Optional





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#### Installation of 6 Diode LED

Our headlamps use Deutsch connectors (IFI24144 2-Way Female Deutsch, IFI31188 2-Way Male Deutsch) in the circuit, to install them you must;

- Strip insulation from wire to the point where the wire inserts completely into contact and there is no gap between insulation and contact.

- Hold connector with rear grommet facing you.

- Push crimped contact and wire into connector until a click is felt. Tug on wire slightly to confirm it is properly locked in place.

- Once all contacts are in place, insert the wedge. Wedge will snap into place.

- Once this has been completed simply replace the old headlamp with the new one, secure it in place and attach the connectors.





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**Note:** KOVATERA strives for continuous improvements on our product offering. KOVATERA works with our customers to seek & provide solutions. Every advancement resulting in a safer, more productive and reliable product that meets customer implied needs & expectations.

# For further information please contact the KOVATERA Service Department at (705) 523-1621 or e-mail service@Kovatera.com

All components and kits are created from genuine OEM parts that you can depend on for quality and proper fit. Using the right component or kit will ensure that all required parts are available when you need them.

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